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RBE105-42121W6

Job Sheet 203527



Part No: RBE105-42121W6

Job Qty: 1 pcs

Part Name: Staking Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/19

Job Tracking No:

Due Date: 1/3/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-42121W6 REV.1 IPP Rev. A 19.10.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	1/3/20		0.00	0.10	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	1/3/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	1/3/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

Plex 11/21/19 10:57 AM Dart.lajeunesse.marie

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS
					Packaging 3 - 8 - B4B	28
					Packaging 3 - 9 - B4B	9-89
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130	QC 21 - FG	1 pcs	1/3/20	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21 JAN 17 2020
					QC 21 - SA - 53	9-89
Part Op 100 - 1-Pick bag and tag. 2-The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
RBE105-42121W6-1	Staking Tool Assembly 137A.	2 pcs (2 ea)	100-Small Fab - 1	5245826		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	RBE105-42121W6-1	2	0	0		
Part Specifications						
Specifications could not be found.						

GA137

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
1		RELEASED FOR PRODUCTION.	5/24/2016

INITIAL	APPROVED
DPD	JAG

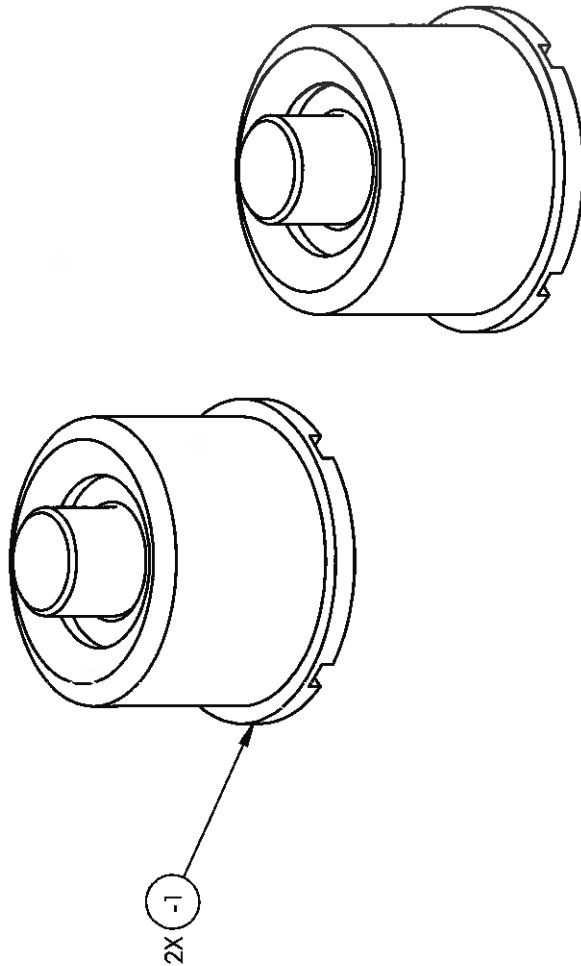
SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 203527 M05

19-11-21



NOTE:
REF. EUROCOPTER T/N: 105-42121W6.

DART
AEROSPACE

TITLE
STAKING TOOL

DWG NO.
RBE105-42121W6

REV
1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
XXX	± .005	FRACTIONS ± 1/8	
XX	± .01	ANGLES ± 5°	
X	± .1	SURFACES ± 12°	
1. BREAK ALL SHARP EDGES			
2. DIMENSIONAL LIMITS APPLY			
3. INTERPRET DIM AND TOL PER			
ASME Y14.5M-2009			
USED ON MODEL			
EC145			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	2	STAKING TOOL ASSEMBLY			2
	1		-3		STAKING INSERT	4140/4142		3
	1		-5		GUIDE PIN	4140/4142		4
	ASSY -1							

DATE
1/20/2016

SCALE
1:1

APPROVED:
GILBERT

QA APPR:
LINDSAY

CHECKED:
CLOUGH

DRAWN BY:
DUERFELDT

SPEC

FINISH

TREAT

MAT'L

DWG NO.

TITLE

REV

DATE

INITIAL

APPROVED

JAG

5/24/2016

DATE

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Engineering																													
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Water Jet Supplier Quality																											
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QSI042)																															
Description Work Order Deviation				Disposition				Completed By																											
								Lead hand / Supervisor																											
								QC / QA Coordinator																											
Root Cause				FAULT CATEGORY																															
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:								Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function								Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up								Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							